Material Safety Data Sheet



Revision Number: 003.1

1. PRODUCT AND COMPANY IDENTIFICATION			
Product name: Product type: Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticu	HYSOL 9340 EPK 2.70Z P Epoxy Hardener		702138 83104_AB1052 United States ion: i1.5100 one: 860.571.5100
	2.	HAZARDS IDENTIFICAT	ION
Physical state: Color: Odor: WARNINC	Viscous, Liquid Green, Gray, Brown Strong, Ammoniacal G: MAY CAUS CAUSES E	MERGENCY OVERVIEW <u>HMIS:</u> HEALTH: FLAMMAB PHYSICAL Personal P E ALLERGIC SKIN REACTI YE AND SKIN IRRITATION. E RESPIRATORY TRACT I	HAZARD: 0 rotection: See MSDS Section 8 ION.
Relevant routes of exposure: Skin, Inh		alation, Eyes, Ingestion	
Skin contact:SeEye contact:SeIngestion:Ma		May cause respiratory tract irritation. May cause irritation to nose and throat. Severe skin irritation. Allergic skin reaction. Rash. Redness. Severe eye irritation. Redness. Tissue damage. May cause gastrointestinal tract irritation if swallowed. Nausea. Vomiting. Eye disorders. Skin allergies. Skin disorders.	
	This mat 1910.120	,	e OSHA Hazard Communication Standard (29 CFR

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS		
components	CAS NUMBER	%
cid dimer, tall oil fatty acid, triethylenetetramine	68082-29-1	30 - 60

Hazardous components	CAS NUMBER	%
C36 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	68082-29-1	30 - 60
Talc	14807-96-6	30 - 60
Triethylenetetramine	112-24-3	1 - 5
Silicon dioxide	7631-86-9	1 - 5
Methylimidazole 1-	616-47-7	1 - 5
Diethylenetriamine	111-40-0	1 - 5
Quartz (SiO2)	14808-60-7	0.1 - 1

4. FIRST AID MEASURES

Inhalation:

Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms develop and persist, get medical attention.

Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Thoroughly clean shoes before reuse. If symptoms develop and persist, get medical attention.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Keep individual calm. Get immediate medical attention.
	5. FIRE FIGHTING MEASURES
Flash point:	102 °C (215.6 °F) Tagliabue open cup

Autoignition temperature:	Not available
Flammable/Explosive limits - lower:	Not available
Flammable/Explosive limits - upper:	Not available
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Irritating organic fragments.

6. ACCIDENTAL RELEASE MEASURES

 Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

 Environmental precautions:
 Do not allow product to enter sewer or waterways.

 Clean-up methods:
 Remove all sources of ignition. Immediately contact emergency personnel. Scrape up as much material as possible. Clean residue with soap and water.

7. HANDLING AND STORAGE

Handling:

Storage:

Do not breathe gas/fumes/vapor/spray. Keep container closed. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

Store in original container until ready to use. Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

Store in a partly filled, closed container until disposal.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
C36 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	None	None	None	None
Talc	2 mg/m3 TWA Respirable fraction.	20 MPPCF TWA 2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.	None	50 ppm
Triethylenetetramine	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None
Silicon dioxide	6 mg/m3 TWA	20 MPPCF TWA 0.8 mg/m3 TWA	None	3 mg/m3 TWA Respirable fraction.
Methylimidazole 1-	None	None	None	None
Diethylenetriamine	1 ppm TWA (SKIN)	None	None	None
Quartz (SiO2)	0.025 mg/m3 TWA Respirable fraction.	2.4 MPPCF TWA Respirable. 0.1 mg/m3 TWA Respirable. 0.3 mg/m3 TWA Total dust.	None	None

Engineering controls:

Respiratory protection:

Eye/face protection:

Skin protection:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Safety goggles or safety glasses with side shields.

Chemical resistant, impermeable gloves. Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): VOC content:

Viscous, Liquid Green, Gray, Brown Strong, Ammoniacal Not available Not applicable 1 mm hg (20 °C (68°F)) 206.6 °C (403.9 °F) Not available 1.35 3.5 102 °C (215.6 °F) Tagliabue open cup Not available Not available Not available Not available Not miscible or difficult to mix Not available < 0.05 % (value for resin and hardener together) (estimated)

10. STABILITY AND REACTIVITY

Stability:

Stable

None

Hazardous reactions:

Will not occur.

Hazardous decomposition products:

Incompatible materials:

Conditions to avoid:

Strong acids. Strong oxidizing agents.

Excessive heat. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
C36 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	No	No	No
Talc	No	No	No
Triethylenetetramine	No	No	No
Silicon dioxide	No	No	No
Methylimidazole 1-	No	No	No
Diethylenetriamine	No	No	No
Quartz (SiO2)	Known carcinogen.	Group 1	No

Hazardous components	Health Effects/Target Organs	
C36 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	No Records	
Talc	Irritant, Lung, Some evidence of carcinogenicity	
Triethylenetetramine	Allergen, Corrosive, Developmental, Irritant, Mutagen	
Silicon dioxide	Nuisance dust	
Methylimidazole 1-	Allergen, Developmental, Gastrointestinal, Liver, Reproductive	
Diethylenetriamine	Allergen, Irritant, Eyes	
Quartz (SiO2)	Immune system, Lung, Some evidence of carcinogenicity	

12. ECOLOGICAL INFORMATION

Ecological information:

Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Hazardous waste number:

Packing group:

Follow all local, state, federal and provincial regulations for disposal.

Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)		
Proper shipping name:	Not regula	
Hazard class or division:	None	
Identification number:	None	

Not regulated None None None

None

None

None

International Air Transportation (ICAO/IATA) Proper shipping name: Not regulated

Proper shipping name: Hazard class or division: Identification number: Packing group:

IDH number: 702138

Product name: HYSOL 9340 EPK 2.70Z KT HARD

Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group:	Not regulated None None None	
United States Regulatory Information		
TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.	
TSCA 12(b) Export Notification:	None above reporting de minimus	
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA 313:	None above reporting de minimus Immediate Health, Delayed Health None above reporting de minimus	
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.	
Canada Regulatory Information		
CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List	
WHMIS hazard class:	D.2.A, D.2.B	
16. OTHER INFORMATION		

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

Prepared by: Gary Pierson, Sr. Regulatory Affairs Specialist

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation does not assume responsibility for any results obtained by persons over whose methods Henkel Corporation has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any of Henkel Corporation's products. In light of the foregoing, Henkel Corporation specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation further disclaims any liability for consequential or incidental damages of any kind, including lost profits.