

**Revision Date:** 06/23/2005

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## 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product name:** HYSOL RE2038;GAL  
**Product type:** Epoxy Resin  
**Company address:**  
 Henkel Corporation  
 211 Franklin Street  
 Olean, New York 14760

**Item No. :** RE2038-B50 / IDH No. 500528  
**Region:** United States  
**Contact Information:**  
 Telephone: 716.372.6300  
 Emergency Telephone: 860.571.5100  
 Internet: www.electronics.henkel.us

## 2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Epichlorohydrin-4,4'-isopropylidene diphenol resin 25068-38-6	60-100	None	None	None
Oxirane, (butoxymethyl)- 2426-08-6	10-30	3 ppm TWA (skin)	270 mg/m <sup>3</sup> TWA 50 ppm TWA	None

## 3. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

<b>Physical state:</b> Liquid	<b>HEALTH:</b> 3*
<b>Color:</b> Yellow	<b>FLAMMABILITY:</b> 2
<b>Odor:</b> Aromatic	<b>PHYSICAL HAZARD:</b> 0
	<b>Personal Protection:</b> See Section 8

**WARNING:** COMBUSTIBLE LIQUID AND VAPOR.  
 MAY BE HARMFUL IF SWALLOWED, ABSORBED THROUGH SKIN OR INHALED.  
 MAY CAUSE ALLERGIC SKIN AND RESPIRATORY REACTION.  
 MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

**Relevant routes of exposure:** Inhalation, Eye contact, Skin contact, Ingestion

### Potential Health Effects

**Inhalation:** May be harmful if inhaled. May cause allergic respiratory reaction.  
**Skin contact:** May be harmful if absorbed through skin. May cause allergic skin reaction. May cause skin irritation.  
**Eye contact:** May cause severe eye irritation. May cause corneal injury.  
**Ingestion:** May be harmful if swallowed.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders.

**See Section 11 for additional toxicological information.**

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and shoes. Get medical attention. Wash clothing before reuse.
<b>Eye contact:</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Check for and remove any contact lenses. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Obtain medical attention.
<b>Notes to physician:</b>	In case of ingestion, the stomach should be emptied by gastric lavage under qualified medical supervision.

#### 5. FIRE-FIGHTING MEASURES

<b>Flash point:</b>	73°C (163°F)    Setofflash
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits-lower %:</b>	Not available
<b>Flammable/Explosive limits-upper %:</b>	Not available
<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Special fire fighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Water should be used to cool closed containers to prevent pressure build-up and possible autoignition or explosion when exposed to extreme heat.
<b>Unusual fire or explosion hazards:</b>	In the event of fire, cool tanks with water spray.
<b>Hazardous combustion products:</b>	Oxides of carbon. Irritating organic vapors. Hydrogen chloride. Phenolics.

#### 6. ACCIDENTAL RELEASE MEASURES

<b>Environmental precautions:</b>	Prevent product from entering drains or open waters.
<b>Clean-up methods:</b>	Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable and closed containers for disposal. Flush area with water to remove trace residue.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Use only with adequate ventilation. During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Keep away from heat, spark and flame. Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling. Make sure containers are properly grounded before use or transfer of material.
<b>Storage:</b>	Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
<b>Incompatible products:</b>	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at 1-716-372-6300.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Engineering controls:</b>	Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

**Skin protection:** Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

**Eye/face protection:** Chemical splash goggles or safety glasses with side shields. In a splash hazard environment, chemical goggles should be used in combination with a full face shield.

See Section 2 for exposure limits.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

**Physical state:** Liquid  
**Color:** Yellow  
**Odor:** Aromatic  
**Vapor pressure:** 0.4 kPa at 25 °C (77 °F)  
**pH:** Not available  
**Boiling point/range:** Not available  
**Melting point/range:** Not available  
**Specific gravity:** 1.13  
**Vapor density:** 4.5 (air equals 1)  
**Evaporation rate:** Not available  
**Solubility in water:** Negligible.  
**Partition coefficient (n-octanol/water):** Not available  
**VOC content:** Not available

## 10. STABILITY AND REACTIVITY

**Stability:** Stable at normal conditions

**Hazardous polymerization:** None under normal processing.

**Hazardous decomposition products:** None reasonably foreseeable

**Incompatibility:** Strong oxidizing agents. Oxides of carbon and nitrogen, strong oxidizing agents, strong lewis or mineral acids, strong organic bases. Primary and secondary aliphatic amines. Curing agents.

**Conditions to avoid:** High temperatures. Avoid static discharge. Keep away from open flames, hot surfaces and sources of ignition. Storage with incompatible materials.

## 11. TOXICOLOGICAL INFORMATION

### Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Epichlorohydrin-4,4'-isopropylidene diphenol resin 25068-38-6	No	No	No
Oxirane, (butoxymethyl)- 2426-08-6	No	No	No

### Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Epichlorohydrin-4,4'-isopropylidene diphenol resin 25068-38-6	Allergen, Irritant
Oxirane, (butoxymethyl)- 2426-08-6	Mutagen, Liver, Irritant, Central nervous system, Allergen

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available

### 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Dispose of in accordance with Federal, State and local regulations.

**EPA hazardous waste number:** Not a RCRA hazardous waste.

### 14. TRANSPORT INFORMATION

The shipping classifications in this section are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

**U.S. Department of Transportation Ground (49 CFR):**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**International Air Transportation (ICAO/IATA):**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**Water Transportation (IMO/MDG):**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

### 15. REGULATORY INFORMATION

**United States Regulatory Information**

**TSCA 8 (b) Inventory Status:** All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

**TSCA 12 (b) Export Notification:** None.

**CERCLA/SARA Section 302 EHS:** None above reporting de minimus.

**CERCLA/SARA Section 311/312:** Fire, Immediate Health Hazard, Delayed Health Hazard

**CERCLA/SARA 313:** None above reporting de minimus.

**California Proposition 65:** This product contains a chemical known to the State of California to cause cancer.

**Canada Regulatory Information**

**CEPA DSL/NDSL Status:** All components are listed on or are exempt from listing on the Domestic Substances List.

**WHMIS hazard class:** B.3, D.2.A, D.2.B

### 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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