



Revision Number: 001.1

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1. PRODUCT AND COMPANY IDENTIFICATION

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|-------------------------------|-----------------------------------|---------------------|---------------|
| Product name: | Kit 83208-Hysol 1CLV Hard | IDH number: | 702172 |
| Product type: | Epoxy Hardener | Item number: | 83208_AB9308 |
| | | Region: | United States |
| Company address: | Contact information: | | |
| Henkel Corporation | Telephone: 860.571.5100 | | |
| One Henkel Way | Emergency telephone: 860.571.5100 | | |
| Rocky Hill, Connecticut 06067 | Internet: www.henkelna.com | | |

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

| | | | |
|------------------------|---|-----------------------------|--------------------|
| Physical state: | Liquid | HEALTH: | *3 |
| Color: | Tan, Light green | FLAMMABILITY: | 1 |
| Odor: | Ammoniacal | PHYSICAL HAZARD: | 0 |
| | | Personal Protection: | See MSDS Section 8 |
| DANGER: | CAUSES EYE, SKIN AND RESPIRATORY TRACT BURNS. MAY CAUSE ALLERGIC SKIN AND RESPIRATORY REACTION. MAY BE HARMFUL IF SWALLOWED OR ABSORBED THROUGH SKIN. | | |

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects

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|----------------------|---|
| Inhalation: | Can cause severe irritation and burns to the respiratory tract. May cause allergic respiratory reaction. |
| Skin contact: | Causes skin burns. May cause allergic skin reaction. May be harmful if absorbed through skin. Product may be absorbed through skin and cause nausea, headache and general discomfort. |
| Eye contact: | Causes eye burns. May cause corneal injury. May cause blindness. |
| Ingestion: | If ingested, severe burns of the mouth and throat may occur, as well as perforation of the esophagus and the stomach. May be harmful if swallowed. |

Existing conditions aggravated by exposure: Eye, skin and respiratory disorders.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

| Hazardous components | CAS NUMBER | % |
|-----------------------------|-------------|---------|
| Talc | 14807-96-6 | 30 - 60 |
| Amine epoxy adduct | Proprietary | 10 - 30 |
| Quartz (SiO2) | 14808-60-7 | 10 - 30 |
| N-Aminoethylpiperazine | 140-31-8 | 5 - 10 |
| Nonylphenol | 25154-52-3 | 5 - 10 |
| Diethylenetriamine | 111-40-0 | 5 - 10 |
| 4,4'-Isopropylidenediphenol | 80-05-7 | 1 - 5 |

4. FIRST AID MEASURES

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| Inhalation: | Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention. |
| Skin contact: | Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse. |
| Eye contact: | Immediately flush eyes with plenty of water for at least 15 minutes. Get immediate medical attention. |
| Ingestion: | DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get immediate medical attention. |

5. FIRE FIGHTING MEASURES

| | |
|--|---|
| Flash point: | 101.7 °C (215.06 °F) Open cup |
| Autoignition temperature: | Not available |
| Flammable/Explosive limits - lower: | Not available |
| Flammable/Explosive limits - upper: | Not available |
| Extinguishing media: | Foam, dry chemical or carbon dioxide. |
| Special firefighting procedures: | Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. |
| Unusual fire or explosion hazards: | Personnel in vicinity and downwind should be evacuated. Burning produces obnoxious and toxic fumes. |
| Hazardous combustion products: | Oxides of carbon. Oxides of nitrogen. Ammonia. Nitric acid. Aldehydes. Toxic fumes. |

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

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|-----------------------------------|--|
| Environmental precautions: | Do not allow product to enter sewer or waterways. |
| Clean-up methods: | Wear protective clothing, gloves and safety glasses. Wear suitable respiratory protection. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a closed container until ready for disposal. Clean residue with soap and water. |

7. HANDLING AND STORAGE

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| Handling: | Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Do not taste or swallow. Use only with adequate ventilation. Keep container closed. |
| Storage: | Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. |

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

| Hazardous components | ACGIH TLV | OSHA PEL | AIHA WEEL | OTHER |
|-----------------------------|---|--|-----------|--------|
| Talc | 2 mg/m ³ TWA Respirable fraction. | 20 MPPCF TWA 2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable. 0.3 mg/m ³ TWA Total dust. | None | 50 ppm |
| Amine epoxy adduct | None | None | None | None |
| Quartz (SiO ₂) | 0.025 mg/m ³ TWA Respirable fraction. | 2.4 MPPCF TWA Respirable. 0.1 mg/m ³ TWA Respirable. 0.3 mg/m ³ TWA Total dust. | None | None |
| N-Aminoethylpiperazine | None | None | None | None |
| Nonylphenol | None | None | None | None |
| Diethylenetriamine | 1 ppm TWA (SKIN) | None | None | None |
| 4,4'-Isopropylidenediphenol | None | None | None | None |

Engineering controls:

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection:

Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

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|---|-------------------------------|
| Physical state: | Liquid |
| Color: | Tan, Light green |
| Odor: | Ammoniacal |
| Odor threshold: | Not available |
| pH: | Not available |
| Vapor pressure: | Not available |
| Boiling point/range: | 206.7 °C (404.1 °F) |
| Melting point/ range: | Not available |
| Specific gravity: | 1.65 |
| Vapor density: | 3.5 |
| Flash point: | 101.7 °C (215.06 °F) Open cup |
| Flammable/Explosive limits - lower: | Not available |
| Flammable/Explosive limits - upper: | Not available |
| Autoignition temperature: | Not available |
| Evaporation rate: | Not available |
| Solubility in water: | Slight |
| Partition coefficient (n-octanol/water): | Not available |
| VOC content: | Not available |

10. STABILITY AND REACTIVITY

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| Stability: | Stable under normal conditions of storage and use. |
| Hazardous reactions: | None under normal processing. |
| Hazardous decomposition products: | Oxides of carbon. Oxides of nitrogen. Ammonia. Nitric acid. Aldehydes. Irritating vapors. |
| Incompatible materials: | Oxidizing agents. Reactive metals. Acids. Sodium hypochlorite. Water. This product slowly corrodes copper, aluminum, zinc and galvanized surfaces. |
| Conditions to avoid: | Store away from incompatible materials. Excessive heat. Exposure to moisture. Avoid mixing resin (Part A) and curing agent (Part B) in batches greater than 2 pounds (.9 kg) unless you plan to use immediately. |

11. TOXICOLOGICAL INFORMATION

| Hazardous components | NTP Carcinogen | IARC Carcinogen | OSHA Carcinogen (Specifically Regulated) |
|-----------------------------|-------------------|-----------------|--|
| Talc | No | No | No |
| Amine epoxy adduct | No | No | No |
| Quartz (SiO ₂) | Known carcinogen. | Group 1 | No |
| N-Aminoethylpiperazine | No | No | No |
| Nonylphenol | No | No | No |
| Diethylenetriamine | No | No | No |
| 4,4'-Isopropylidenediphenol | No | No | No |

| Hazardous components | Health Effects/Target Organs |
|-----------------------------|---|
| Talc | Irritant, Lung, Some evidence of carcinogenicity |
| Amine epoxy adduct | No Data |
| Quartz (SiO ₂) | Immune system, Lung, Some evidence of carcinogenicity |
| N-Aminoethylpiperazine | Irritant, Corrosive, Allergen |
| Nonylphenol | Allergen, Corrosive, Irritant, Kidney |
| Diethylenetriamine | Allergen, Irritant, Eyes |
| 4,4'-Isopropylidenediphenol | Allergen, Blood, Irritant, Kidney, Reproductive, Spleen |

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, Aminoethylpiperazine)
Hazard class or division: 8
Identification number: UN 2735
Packing group: II
Exceptions: (Not more than 1 Liter), Consumer Commodity, ORM-D

International Air Transportation (ICAO/IATA)

Proper shipping name: Amines, liquid, corrosive, n.o.s. (Diethylenetriamine, Aminoethylpiperazine)
 Hazard class or division: 8
 Identification number: UN 2735
 Packing group: II

Water Transportation (IMO/IMDG)

Proper shipping name: AMINES, LIQUID, CORROSIVE, N.O.S. (Diethylenetriamine, Aminoethylpiperazine)
 Hazard class or division: 8
 Identification number: UN 2735
 Packing group: II
 Marine pollutant: Nonylphenol

15. REGULATORY INFORMATION**United States Regulatory Information**

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12(b) Export Notification: None above reporting de minimus
CERCLA/SARA Section 302 EHS: None above reporting de minimus
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). 4,4'-Isopropylidenediphenol (CAS# 80-05-7).
California Proposition 65: This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
WHMIS hazard class: D.2.A, D.2.B, E

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format. 2, 3, 5, 6, 7, 8, 9, 10,14,15

Prepared by: Rena Petrides, Regulatory Affairs Specialist

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